

## 2017 Estate Pinot Noir

# McIntyre Estate Vineyard Santa Lucia Highlands

#### Overview

Steve McIntyre is one of the most knowledgeable viticulturists in California. McIntyre's proprietary Preemptive Farming and Winemaking Practices, developed over decades of observation and experimentation, sensibly addresses issues before they happen. By minimizing human intervention, McIntyre's vineyards and wines remain as natural as possible. The 80-acre McIntyre Estate Vineyard lies in the "sweet spot" of this rolling, benchland region. It produces incredibly intense and complex Pinot Noirs and well-structured, concentrated Chardonnays. It was among the first properties in the Santa Lucia Highlands to be SIP (Sustainability In Practice) Certified.

#### Vineyard

This wine is an amalgamation of the best blocks, best lots and best barrels from our 80-acre estate. The core comes from our "Old Vine" block. Planted more than four decades ago, this is the oldest planting of Pinot Noir in the SLH AVA. It is own rooted – a rarity in Californian - and trained on a Lyre trellis system. The remainder is a mix of Swan and Dijon clone 777 trellised on a VSP. The crop was thinned to a maximum of three tons per acre or 1.5 lbs. of fruit per foot of cordon. Row orientation is primarily north/south, which provides even sun exposure throughout the day.



### Winemaking

At McIntyre our winemaking techniques are minimalistic. Our philosophy of "thoughtful but limited intervention" guarantees that the character and complexity of our fruit is highlighted in all of our wines. The grapes for this Pinot were harvested and hand-sorted in the early morning hours. Primary and malolactic fermentations were managed naturally using the wild, indigenous yeast strains that thrive in our vineyards.

#### Steve's Tasting Notes

The confluence of favorable weather, mature vines, sustainable farming techniques (SIP Certified) and minimalistic winemaking practices yielded one of the most complete wines we have ever produced. Our 2017 McIntyre Estate Vineyard Pinot Noir is deep, dark, intense, powerful and exotic. It delivers a plethora of the sensory goodies stretching from earth to fruit. Highlights include plums, blueberries, violets and silky tannins.

Vital Statistics

Composition 100% Pinot Noir

Vineyard McIntyre Estate Vineyard AVA Santa Lucia Highlands Total Acidity 0.61 grams/100ml

 PH
 3.63

 Alcohol
 14.8%

 Cases Produced
 346

 SRP
 \$48



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